





APPS - Autonomous Payload Perception Systems: A Technical Feasibility Exploration



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INTRODUCTION & PROBLEM STATEMENT:

- Addressing Long Loads (Pipes/Bars, etc.) in Racking for Autonomous Forklifts: An Assessment Report.
- RQ What are the best Sensors/Algorithms for payload perception that can be used as the perfect solution for Long Load handling needs.?

Goals

- Develop suitable vehicle perception systems (sensors and algorithms) for high-fidelity perception of forklift loads including pallets and other non-uniform loads.
- Provide a real time load detection method/model that performs longrange and high accuracy object detection.

Challenges

Shiny surfaces and metal edges pose some challenges with 3D camera technology.

Camera Sensor Kit Used



ToF/RGB sensor kit

2 METHODS, TECHNIQUES, & SOLUTIONS:

- State-of-the-art ToF sensor system evaluated for: range, field of view, accuracy and frame rates. Helios2+ Triton 3.2MP sensor kit selected for use in this project as the best solution for the target application.
- Comparison of Deep Learning Models for load detection such as YOLO v.8 and Faster-RCNN algorithms and object detections for different types of loads.
- Identifying the load length, height and depth.
- Identifying the gap between two loads.
- Identifying the distance between the camera sensor and the load.

Research Area

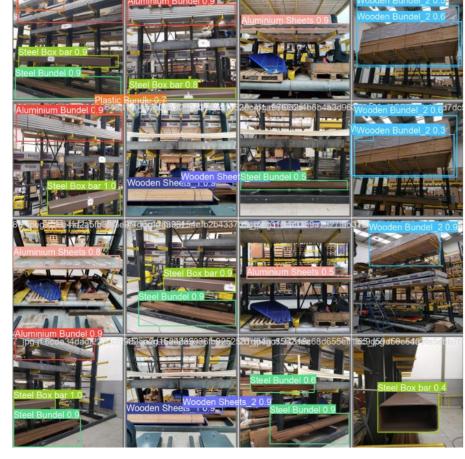
Machine Vision/Object Detection

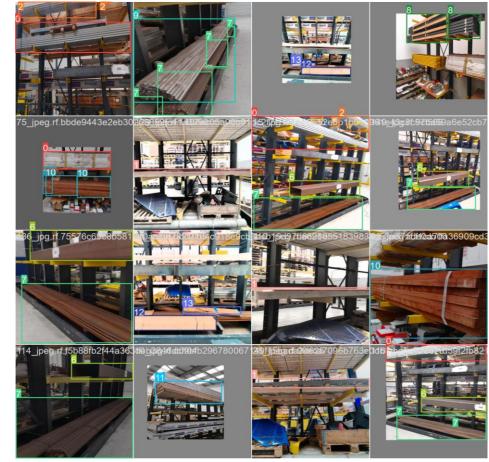




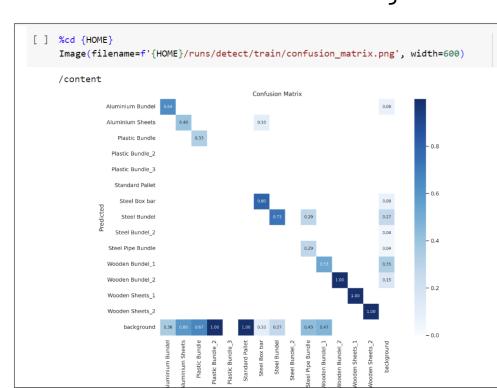
Segmentation Example of a Load in a Warehouse.

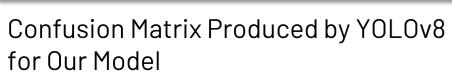
SOME RESULTS DURING TRIALS/EXPERIMENTS:

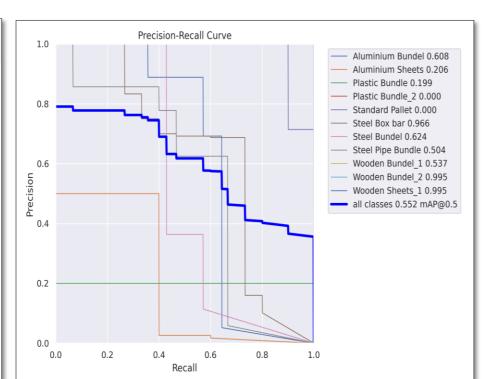




Training Custom Data via YOLOv8 snapshots

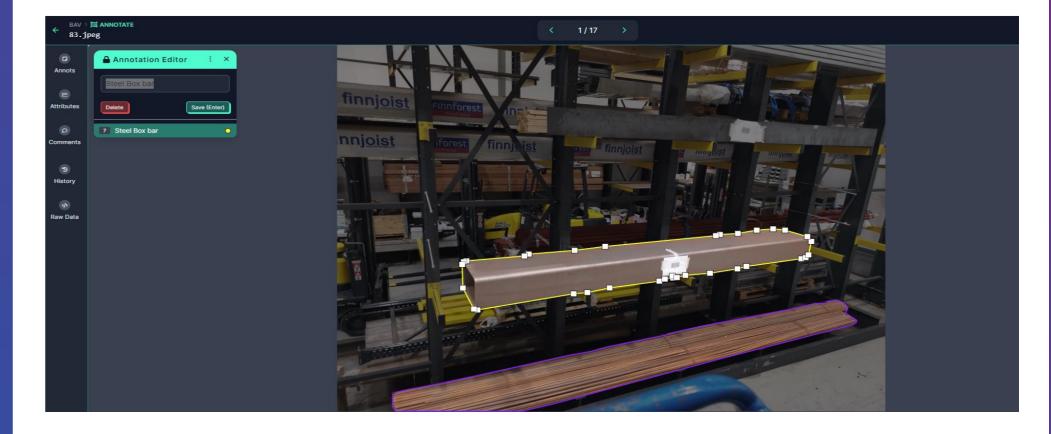






Precision - Rrcall Curve / Running YOLOv.8

ABELLING EXAMPLE OF A LOAD IN A WAREHOUSE:



Potential Publications

Target to Publish in early 2024

- Autonomous Vehicle Machine Vision: State of The Art of Cutting edge Solutions: Sensors, Object Detection and Systems.
- An Autonomous Forklift for Different Types of Long Loads: Comparison of Implementation of Deep Learning Models Yolo.v8 and Faster-RCNN.
- ToF and RGB Combining for Autonomous Forklifts Handling Different Types of Long Loads via YOLO.v8 Machine Vision Model: A Proof-of-Concept Prototype for Autonomous Payload Perception.







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